



A Signet Enterprises Company

Your Bindery of Choice



*Binding Knowledge...
Your Project, Our Profession.*

Finish Line Binderies is ready with experienced personnel and state-of-the-art equipment to exceed all your quality, delivery and pricing expectations.

Award Winning Quality



*PIANKO
Best of Show
Gold, Silver & Bronze
Awards*



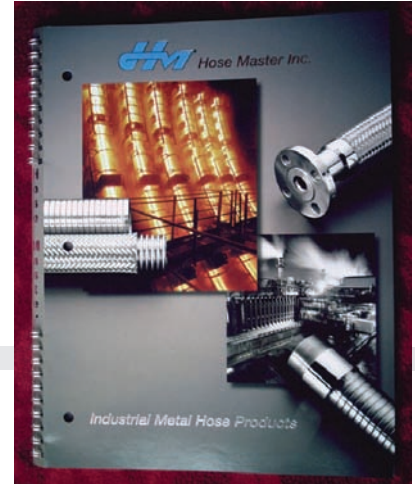
www.finishlinebinderies.com

Mechanical Binding

Wire-O

At Finish Line Binderies, we have nine semi-automatic Wire-O binding lines, including four James Burn machines to give you plenty of production muscle and scheduling flexibility.

We have recently added a Kugler-Womako high speed binding line. This equipment will punch and bind inline, eliminating the double handling of collated books. Having the option to provide both services simultaneously, we are able to deliver more aggressive pricing and tighter turn times on your largest of projects.



Plastic Spiral

At Finish Line Binderies, we have the capabilities to perform plastic spiral binding on even the largest-format products – up to a 38” bind edge! With nine machines capable of binding books bulking over 2”, consider us as your single plastic spiral binding resource.

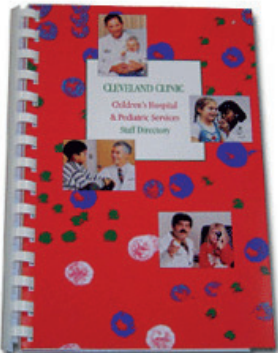
We’ve also added a new Gateway Plastikoil QS2 Dual Interline plastic spiral binding system. The QS2 automatically forms the binding element in the size and diameter required, winds it through the punched book and crimps each end. Production speed for this system is rated at more than 1,400 books per hour.

Spiral Wire

Spiral wire binding is an economical binding solution for products such as notebooks, calendars, workbooks and manuals. At Finish Line Binderies, we have eleven wire binding machines that allow us to meet aggressive turnaround schedules for even the highest-quantity projects.

Spiral Wire - Coil Lock

Coil-lock is the process of cutting the spiral wire and crimping the ends close around the next loop. The benefit of coil-locking a spiral bound project is to ensure the cut ends of the wire will not snag on clothes, book bags, or shoulder bags. Coil-locking may also be required for many educational books used by children.



Plastic Comb (GBC)

Plastic comb (also known as GBC) binding utilizes a single-piece “comb” binding element that’s inserted into a punched book block. While plastic comb binding does not allow products to be folded 360 degrees, the comb binding elements can be printed for easy identification. Capable of binding up to a 16” (head to foot) comb, we can perform plastic comb binding on books bulking up to 1.75”.



Binding Knowledge...

Cased In Binding

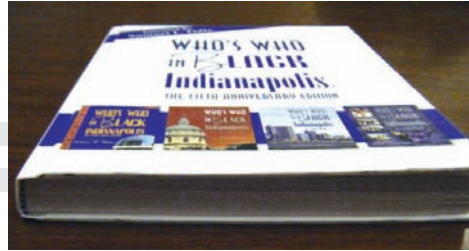
Cased-In Mechanical

Cased bound books are perfect for projects that need to be durable and have a high end look. Take the positives of case binding and couple that with the benefits of a mechanical bound book's lay flat properties and you have a high end, professional looking piece that is sturdy and lays completely flat.



Cased-In Adhesive

This process provides the cost efficient benefits of perfect binding, while giving your project the strength and durability of a hard case book. This process is a perfect alternative to Smyth sewing.



Adhesive Binding

Perfect Binding



We offer a complete range of perfect binding services. Our two high-speed Kolbus binders feature up to 24 pockets, allowing us to handle even the longest production runs. Products can include trim margins of 4" x 5" to 11 7/8" to 14 7/8" with spine widths of 3/32" to 2". With LayFlat and PUR adhesive binding capabilities and gathering, three-knife trimming, drilling and shrink-wrapping, we can offer you efficient start-to-finish perfect binding solutions for almost any project.

PUR Adhesive

PUR (Polyurethane Reactive) is the strongest, most flexible book binding adhesive available. It offers superior page-pull strength than standard hot melt binding adhesives, making PUR ideal for heavy-use applications or projects with heavy ink or coating coverage. Foldouts, mixed stocks and other options are no problem with PUR adhesive binding.



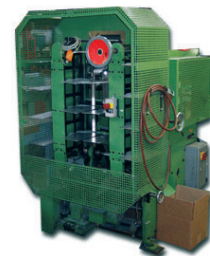
LayFlat Adhesive

Some applications call for the look of perfect binding with the ability to lay flat when opened. Thanks to the advantages of PUR adhesive, LayFlat adhesive binding at Finish Line Binderies comes close to the completely "lay flat" capabilities of mechanical binding. In this process, the cover is married to a PUR-bound book block not at the spine, but along the front and back covers using a strong hot-melt adhesive. This allows the book block to "float" over the spine and lay flat when opened.

Other Value-Added Services



- Drilling
- Scoring
- Cutting
- Hand Collating
- Machine Collating
- Punching
- Round Corner
- Specialty Packing
- Tab Insertion
- Shrink Wrapping
- Bar Code Labeling
- Drop Shipping (UPS/DHL/Fedex, etc)



Your Project, Our Profession.

Equipment

Service	Min	Max	Features
Automatic Punching	4-1/8" x "4-1/8"	20" x 20"	10 machines
Hand Punching	2-1/2"	36"	11 machines
Drilling (inline / offline)	1-1/4" C2C"	21-1/2" C to C	Up to 32" wide, holes up to 1/2"
Collating	4" x 5"	11 7/8" x 14 7/8"	24 pockets
Cutting	1-5/16"	54"	3 programmable machines
Perfect Binding/ PUR / LayFlat	4"x5" 3/32" thickness	11 7/8" x 14 7/8" 2" Thickness	2 Kolbus machines, 24 pockets
Adhesive Case Binding / Cased in Mechanical Binding	8" x 6" 1/8" board thickness"	27" x 13.5" 1/4" board thickness	Able to produce wrap and lined covers
Spiral Wire Binding	2 7/8" length"	24" length	2 1/8" max thickness
Wire-O Binding	2" length"	24" binding edge"	1 1/8" max thickness
Kugler-Womako Wire-O	3 1/2" x 3"	17 3/4" x 13"	7/8" max thickness
Plastic Spiral Binding	2" length"	36" length"	Up to 2-1/2" bulk 6 machines
Plastikoil Dual Interline Inserters	5" length"	17" length"	Fully automated; up to 7/8"
Plastic Comb Binding (GBC)	None	16"	Up to 1-3/4" bulk
Shrink Wrapping (inline / offline)		18" wide, 36" length	4 machines
Round Cornering	1/4" - 3/8"	1/2"	3" - 17" Wide"
Scoring	3" wide"	20" wide"	3 score wheels

Established in 1937, we are one of the largest trade binderies serving the entire Midwestern and Eastern United States. Whether it's a spiral wire calendar, Wire-O bound training manual, layflat perfect bound annual report or anything in-between, Finish Line Binderies is ready for your short or long run jobs.



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